



# SO CLEAN NON-CHROME SEAL RINSE

SO CLEAN Non-chrome seal rinse is a water-soluble corrosion preventative designed for use on phosphated and bare steel, as well as non-ferrous metals. It eliminates hexavalent and trivalent chromium from final seal chemicals to simplify waste disposal, thereby allowing less expensive waste treatment facilities. This non-foam product provides in-plant protection for up to 30 days. The anti-oxidation barrier deposited does not interfere with painting, welding, gauging or other procedures.

## OPERATING CONDITIONS

Concentration	1-4% by volume
Time	30 seconds - 1 minute
Temperature	60 –190 °F.
Control	pH: 10.5 - 11.5

## MAKE-UP PROCEDURE

1. Mild steel tank should be filled with water.
2. Add 2% Non-chrome seal rinse.
3. Mix solution with paddle.
4. Raise temperature to operating range.
5. Check pH and maintain at 10.5 - 11.5

## CONCENTRATION CONTROL METHOD

1. Maintain pH at 10.5 - 11.5
2. Pump tank and recharge on regular basis, once every 2 - 4 weeks is normal.

## HANDLING

This product is a strong alkaline material containing sequestering agents. Handle with extreme caution.

**Read Material Safety Data Sheet before using this product.**

### DISCLAIMER:

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